

CLAIMS:

1. A piece of composite tableware comprising: a main part of an utensil and a handle, wherein:
  - 5 said main part of said utensil is integrally shaped, one end thereof has a utility portion, a handle-connecting portion is extended to a direction away from said utility portion, an opening is provided on an outer end of said handle-connecting portion;
  - 10 said handle is formed by injection shaping, extruding as well as melting, and is tightly connected to the interior of said handle-connecting portion through said opening as well as extends outwardly to complete said handle for holding by a hand and integrally connects with said main part of said utensil.
2. The composite tableware as in claim 1, wherein said handle-connecting portion at least has a fixing hole.
- 15 3. The composite tableware as in claim 1, wherein said handle-connecting portion is in the form of a hollow barrel.
4. The composite tableware as in claim 3, wherein said hollow barrel is a truncated cone of which an end near to said main part of said utensil has a smaller area, while the other end extending outwardly has a larger area.
- 20 5. The composite tableware as in claim 1, wherein said integrally shaped main part of said utensil is made of metal.
6. The composite tableware as in claim 5, wherein said integrally shaped main part of said utensil is formed by punch pressing.
- 25 7. The composite tableware as in claim 1, wherein said handle is

made of plastic, acryl, glass, ceramic or ABS (acrylonitrile-butadiene-styrene copolymer).

8. The composite tableware as in claim 1, wherein said utility portion is a spoon, a fork or a bottle cap opener.

5 9. A method of manufacturing a piece of composite tableware, said method comprises the following steps:

integally shaping a main part of a utensil to render one end of said main part to have a utility portion, to render a handle-connecting portion to be formed and extended to a direction away from said utility portion,  
10 and to render an opening to be provided on an outer end of said handle-connecting portion; and

injection shaping a handle, extruding as well as melting to have said handle tightly connected to the interior of said handle-connecting portion through said opening and extended outwardly to complete said  
15 handle for holding by a hand and integrally connected with said main part of said utensil.

10. The method of manufacturing a piece of composite tableware as in claim 9, wherein said handle-connecting portion at least has a fixing hole.

20 11. The method of manufacturing a piece of composite tableware as in claim 9, wherein said handle-connecting portion is the form of a hollow barrel.

12. The method of manufacturing a piece of composite tableware as in claim 11, wherein said hollow barrel is a truncated cone of which an  
25 end near to said main part of said utensil has a smaller area, while the

other end extending outwardly has a larger area.

13. The method of manufacturing a piece of composite tableware as in claim 9, wherein said main part of said utensil is made of metal.

14. The method of manufacturing a piece of composite tableware as  
5 in claim 13, wherein said integrally shaped main part of said utensil is formed by punch pressing.

15. The method of manufacturing a piece of composite tableware as in claim 9, wherein said handle is made of plastic, acryl, glass, ABS or ceramic.

10 16. The method of manufacturing a piece of composite tableware as in claim 9, wherein said utility portion is a spoon, a fork or a bottle cap opener.

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